

OP9019 Primer - Thermoplastics

OP9019 is a single component solvent-based primer for polyolefin substrates including thermoplastic polyolefin rubbers (TPE's). This primer is suitable for use with a variety of adhesive types including polyurethane and acrylic adhesives.

- Primer for improving adhesion; ideal for use with thermoplastic polyolefin rubbers
- Ideal for improving the adhesion of many resin chemistries, including polyurethane and acrylic
- Easy to use; apply by dipping or brushing
- Maximum bond strengths can be achieved after allowing the resin to cure for 7 days

Approvals **RoHS-2 Compliant (2011/65/EU):** **Yes**

Typical Properties

Appearance	Clear
Flash Point (°C)	23
Boiling Range (°C)	59-172
VOC Content (%)	95
Solubility in Water	Insoluble
Storage Classification	Flammable Liquid Class 1B
Reactivity	Avoid strong acids and bases

<u>Description</u>	<u>Packaging</u>	<u>Order Code</u>	<u>Shelf Life</u>
OP9019 Primer	138ml Bulk	OP9019B138ML	12 Months

Directions for Use

In any application where adhesion is a prime factor, cleanliness is of the utmost importance and all substrates should be degreased using solvents such as Electrolube Ultrasolve. For optimum adhesive performance the substrate should be roughened by some method to allow the primer to key itself into the surface (suitable methods are shot blasting or sanding).

The primer is applied by dipping or brushing and is then allowed to dry for approximately 90 minutes, or until nearly tack free, before applying the resin system. Maximum bond strengths are obtained by allowing the resin/primer to cure for a period of 7 days. The above recommendations are for reference only and it is advised to carry out trials in order to ascertain the suitability of this primer to your application.

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All information is given in good faith but without warranty. Properties are given as a guide only and should not be taken as a specification.

Electrolube cannot be held responsible for the performance of its products within any application determined by the customer, who must satisfy themselves as to the suitability of the product.

Ashby Park, Coalfield Way,
Ashby de la Zouch,
Leicestershire LE65 1JR
T +44 (0)1530 419 600
F +44 (0)1530 416 640
BS EN ISO 9001:2008
Certificate No. FM 32082